

abrasives may scratch the finish. To get out real stubborn stains you can use mineral spirits followed by a water rinse. Lightly wipe the mineral spirit and remove immediately or chemical will dissolve finish.

When the arena is set up, rails should be turned over every 2-3 months to prevent sagging. When moving arena, be sure to lay flat and not let rails bend while in transit. Arena is safe to leave out in all weather conditions, however in extreme cold, rails are more susceptible to damage with any impact.

*Storage:* Rail must lie flat on a smooth flat surface, be sure to wash sand off rails to prevent scratching. Bases should be clean and free of sand and debris before stacking.



PREMIER  
*Equestrian™*

## SET-UP INSTRUCTIONS

### FOR 20 x 60 BRENTINA ARENA™

Please take a moment to read through the entire directions before setting up your Premier Equestrian Arena. These instructions will guide you step-by-step through the process of assembly. If you should have any difficulty or question please call us at 800-611-6109.

#### *Included in your shipment:*

European Version:

168- 3" and 112- 6" rails

Deluxe Version

168- 3" or 112- 6" rails

60 Brentina Bases

21 sections on 60 meter side

7 sections on 20 meter side

#### *What you need:*

40 Meter Tape Measurer

Twine or String

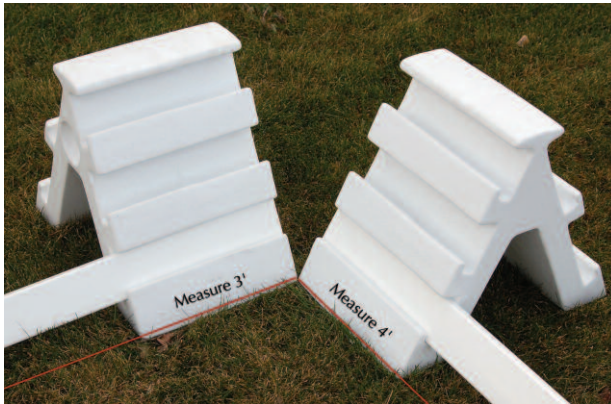
2 2-ft. Stakes or Rebar

#### PREPARATION

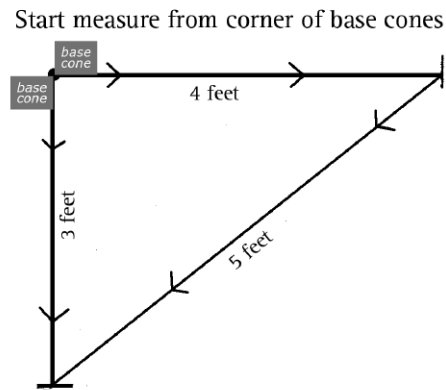
1. *Drag or blade the arena area* — as level and smooth as possible.
2. *Deposit Rails and Bases* – place the pieces around the outside perimeter where the arena will stand. This is to get the pieces close to where they will be installed.

## LAYOUT YOUR ARENA

3. **Set Up First Corner** – Depending on the version of your Brentina Arena™, place the two-sided or three-sided base cones perpendicular to each other with bottoms touching to form a corner. Set one bottom rail in each of the Bases (rails should not touch), then add another base to each end of the rails. Rails for corner area will take up the full width of the cone.



4. **Square First Corner** – Use the 3-4-5 triangle method to set up 90 degree corners. (see diagram). Measure from the corner where the base cones meet. From the starting point measure out to 3 feet, use the bottom edge of the base, and mark the point. Again using the bottom edge of the base, from the starting point measure out to 4 feet and mark the point. (Remember, the rail is 9'4.5" long) To achieve a correct 90 degree angle the distance between the two marked points must be 5 feet. Move the angle of the panels on either side in or out to until the distance between the marked points is 5 feet. Now the corner is square.



5. **Build Out First Long Side** – Using the string as a guide place the bases and bottom rails along the long side. Make sure the rails butt up against each other in the center of the base. Only set the bottom rails in while building the arena.



6. **Square Second Corner** – At the end of first long side, use the same method as described in #4 to square the next corner.

7. **Build Out First Short Side**  
Assemble bases and rails along the short side.
8. **Build Out Second Short Side**  
Assemble bases and rails along the second short side. Original corner should be squared.
9. **Build Out Second Long Side**  
Square the third corner and assemble bases and rails to finish the second long side.

10. **Snap in remaining rails** –After you have built the entire arena with the bottom rails and are happy with the placement, you can proceed to snap in the remaining rails inside and out.

11. **Finish corners** –Finish the corners with a Premier Flower Box or decor of your choice.

## MAINTAINING YOUR NEW DRESSAGE ARENA

Your new arena is made from sturdy PCV. The material is treated to protect it from sun, rain, cold, and light impact. This is basically maintenance free aside from a thorough cleaning from time to time. To clean your arena use water and a mild detergent. Use a sponge or soft cloth as

